

AMENDMENT NO. 2 APRIL 2017
TO
IS 3196 (PART 3) : 2012 WELDED LOW CARBON STEEL
CYLINDERS EXCEEDING 5 LITRE WATER CAPACITY
FOR LOW PRESSURE LIQUEFIABLE GASES

PART 3 METHODS OF TEST

(Fifth Revision)

(Page 1, clause 3) — Substitute the following for the existing clause:

'3 TERMINOLOGY

For the purpose of this standard the definitions given in IS 7241 and the following shall apply.

3.1 Batch — The batch for the purpose of tests is given at table below:

<i>IS No.</i>	<i>Batch Size</i>
3196-1	250
3196-2	202 or 403
3196-4	202 or 403

(Page 1, clause 5.1, first para) — Substitute the following for the existing para:

‘Cylinder shall be selected at random from heat treated cylinders for these tests. The following test specimen will be prepared from this cylinder as shown in Fig. 1. The number of cylinders selected shall be as per IS 3196-1 or IS 3196-2 or 3196-4 as the case may be.’

(Page 11, clause 9.1.1, first sentence) — Substitute the following for the existing sentence:

‘One cylinder taken at random from each batch as defined in IS 3196-1 or IS 3196-2 or IS 3196-4 or less, which has already been subjected to hydrostatic stretch test (as the case may be), shall be subjected to hydrostatic pressure till it bursts.’

(MED 16)